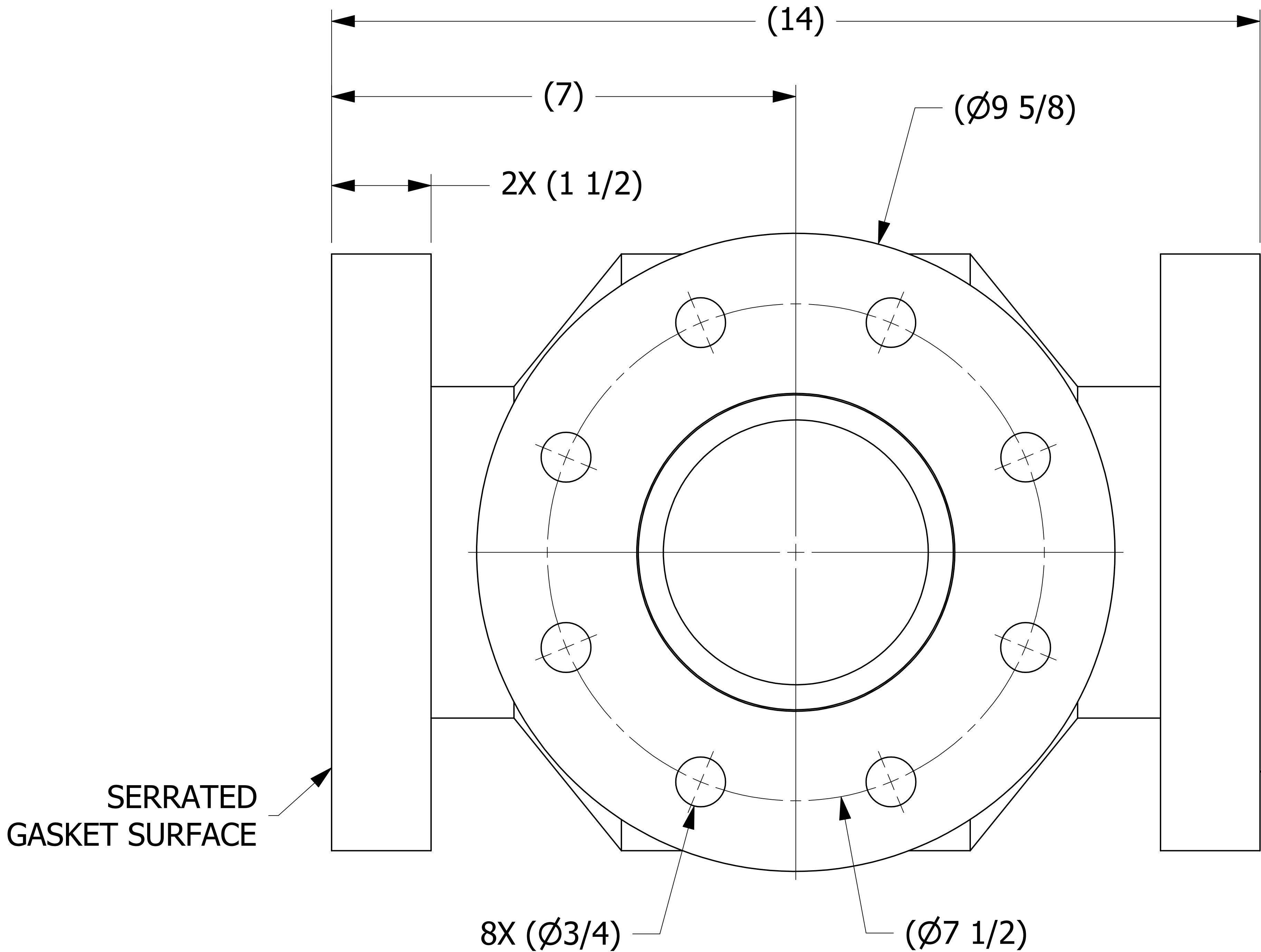
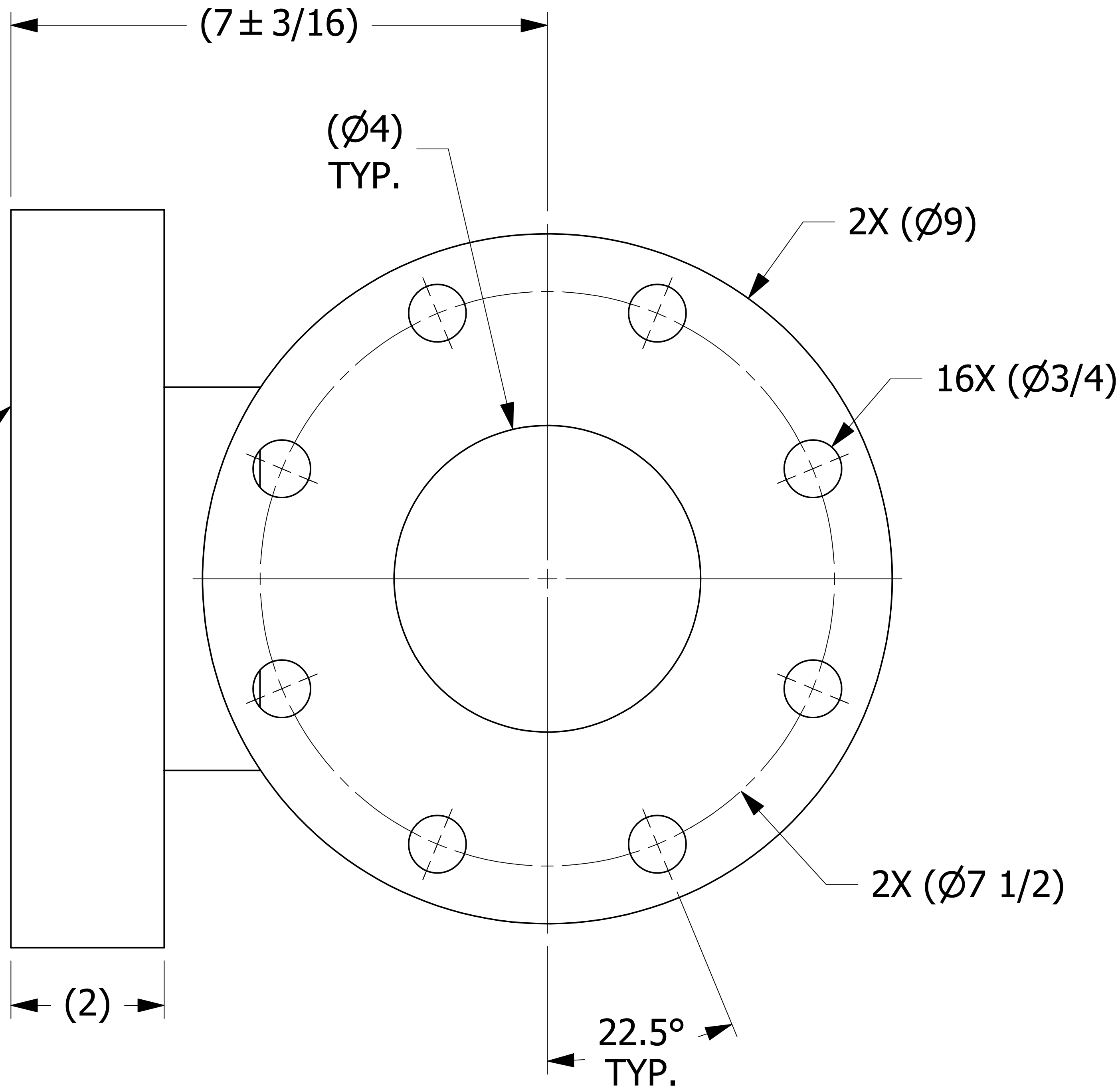


SALES DRAWING SALES DRAWING SALES DRAWING

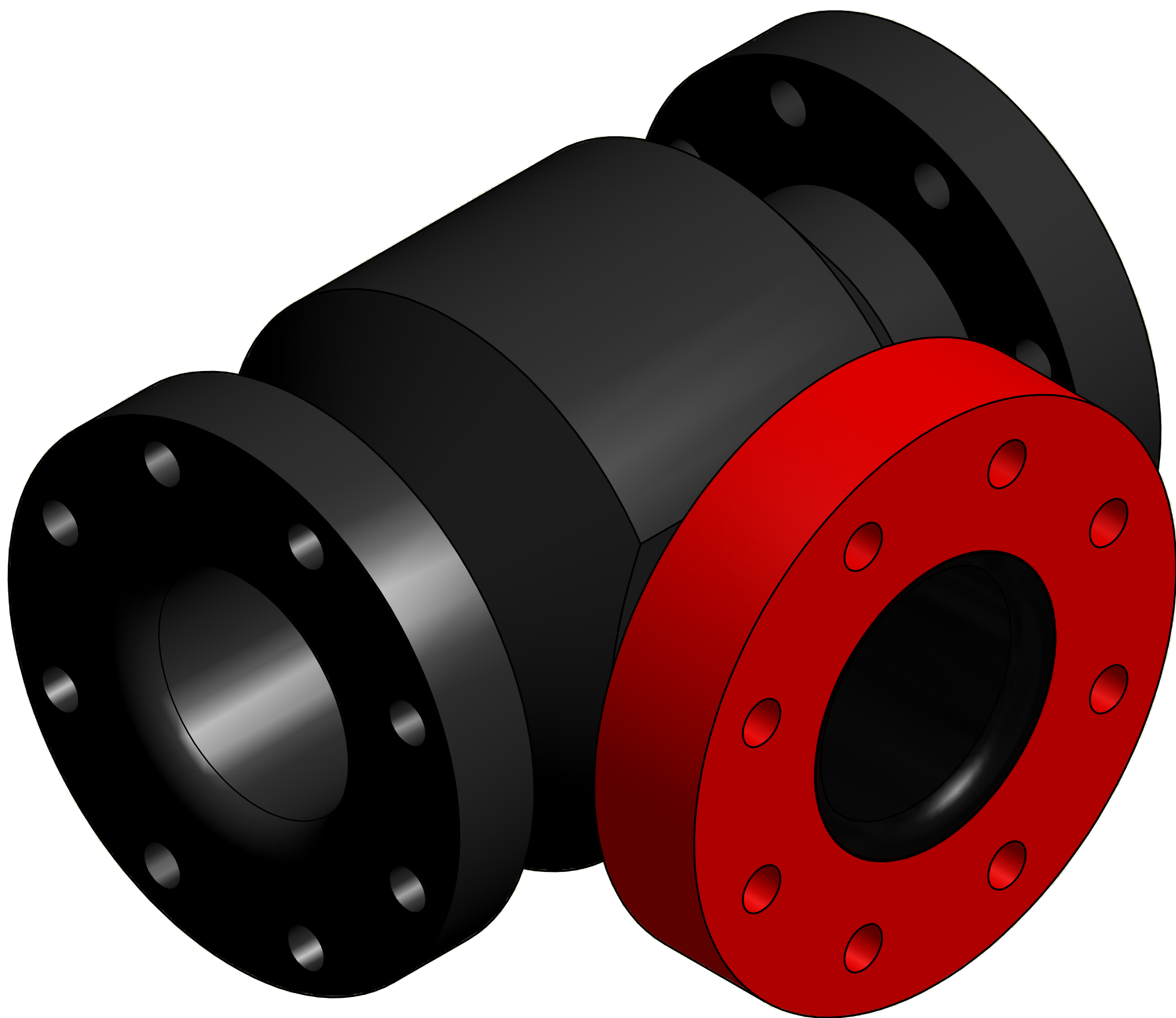


SERRATED  
GASKET SURFACE

SERRATED  
GASKET SURFACE




NOTE:  
SOLD TO WORLEY WELDING ONLY.



ISOMETRIC VIEW

SALES DRAWING SALES DRAWING SALES DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	PJG
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	10/9/2009
	APPROVED FOR PRODUCTION BY:	PJG
	PRODUCTION DATE:	1/21/2010

E	JG	3-24-16	UPDATED HS4PTB1; UPDATED NOTES, TITLEBLOCK, DIMS	
D	KHK	3-8-13	UPDATED TO CURRENT DRAFT STANDARD, TITLEBLOCK, BOM, NOTE, BORE HOLE 4.765 WAS 4.750	
C	GDS	7-28-11	ADDED MARKING PRESSURE NOTE	
B	REH	9-22-10	REVISED NOTES, REPLACED HS958FL W/ HS4FLGS	
A	CHL	1-21-10	NEW PART ADDED TO SYSTEM	
REV	BY	DATE	DESCRIPTION	
<div><div></div><div>SALCO PRODUCTS, INC.</div></div>				
PART NAME: PIPE TEE 4"				
MATERIAL: SALCO PE				
PROJECT #:		090428	SHEET #:	1 OF 1
			SCALE:	1:1
DRAWING #:		E27618	PART #:	HS4PT3